

# \$401DIG pH **Digital Electrode**

Data Sheet

### S401 DIG pH Electrode Digital measurement with built-in Temperature sensor

The sensor **S401 DIG** is used for digital measurement of pH in pure water, wastewater treatment plants, suspended solids fouling processes, processes with pollutants, processes with high concentrations of sulfides, coagulation and flocculation, scrubbers, galvanic processes, surface finishing, processes of elimination or recovery of heavy metals.



### **Applications**

pH Measurement in:

- Water and Wastewater Treatment
- Coagulation and Flocculation
- Process Monitoring and Control
- Acid / Caustic NeutralizationPlant Effluent

#### Features and benefits

- Reliable pH measure thanks to the use of a process of digital measurement
- Communication of measurements via MODBUS RTU protocol
- Possibility to execute all the calibrations via serial port
- Absence of moving mechanical parts
- Immediate installation and easy maintenance



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The S401 DIG pH Electrode is suitable for pH measures in various applications. The porous Teflon® liquid junction resists fouling and chemical attack. Double junction reference cells increase the servicelife in applications containing sulfides (H2S) and metals such as lead, mercury and silver. The new cast-in-place solidreference electrolyte helps maintain a constant reference cell potential by resisting dilution over time with pressure and temperature changes. The new capillary temperature sensor design places the Pt100 behind the pHsensitive membrane for accurate temperature compensation and measurement. The IP68 environmental rating protects the high imped-ance pH electrode signal from moisture resulting from condensate build up in submersion pipes.

TECHNICAL DATA	DIMENSIONS
Materials:  — Ryton® and PVC body  — Viton® O-Rings  — Other materials: Teflon®, carbon, epoxy	\$\frac{\phi^{29}}{\phi}\$
Measuring Electrode: Glass bulb membrane	
Thread: 3/4" NPT	
Measuring range: 0-14 pH	
Measuring method: Digital	
Accuracy: less than 0,005 pH	
Repeatability: 98 %	
Responding time: 10 sec. To reach the 95% of the value	27.7
Temperature sensor: PT100	
Operating Temperature: 0÷50 °C (122 °F)	
Max operating Pressure: 6,9 bar at 50 °C (122 °F)	
Mechanical protection: IP68 Sensor+cable	
Cable length: 10m integrated with the sensor (more on request)	]
Power supply: 1224Vdc	
Communication: RS485 Modbus	
Equipotential contact for the solution: included	
Dimensions (LxHxP): 29x280x29mm	<u>3/4"NPI</u>

ELECTRICAL CONNECTIONS	
RED	12-24VDC
BLACK	GROUND
YELLOW	RS485 A+
GREEN	RS485 B-